

IN THE CLAIMS

92. Bulked continuous filament yarn consisting essentially of substantially continuous filaments and having a bulk level of about 2 to about 20%, denier of about 500 to about 3000, shrinkage of about 1 to about 15% and Plug Crush Recovery of at least 85%, wherein the filaments consist essentially of crystalline polypropylene homopolymer or crystalline polypropylene homopolymer having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

105. Bulked continuous filament yarn consisting essentially of substantially continuous filaments and having a bulk level of about 2 to about 20%, denier of about 500 to about 3000, shrinkage of about 1 to about 15% and Plug Crush Recovery of at least 85%, wherein the filaments consist essentially of a propylene polymer that is at least one homopolymer polypropylene or copolymer of propylene and at least one copolymerizable monomer, or of a blend of said propylene polymer with at least one other polymer, or of said propylene polymer or blend having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

122. Carpet face yarn according to claim 92 having a filament count of about 70 to about 300 filaments per yarn.

123. Carpet face yarn according to claim 122 wherein the yarn is twisted.